

## MULTI-PRIME EPOXY PRIMER MMP4/1.25 - MMP4/5

### Description:

MULTI-PRIME Epoxy Primer is a high-performance primer designed for use on bare metals such as steel and aluminium. It contains good levels of zinc phosphate which is a good anti-corrosive pigment. This primer can be force dried unlike other primers on the market and can be overcoated with MULTI-MIX 2k primer, MULTI-BASE and MULTI-CRYL

<b>Preparation</b>	The substrate should be prepared in a usual manner making sure that repairs are smooth. The substrates can be sanded or blasted before applying the epoxy primer. Do so within 4 hours of being in bare metal. This ensures that the metal is free from any moisture or any chance of corrosion occurring. Always wear gloves when handling bare metal!
<b>Mixing Ratio</b>	4:1 with MULTI-CURE Epoxy hardener. 10% MULTI-THINNER P4 can be added.
<b>Number of coats</b>	2 Full coats
<b>Spray gun setup</b>	1.6/1.8mm spray gun
<b>Flash off time</b>	5-minute flash off time minimum between coats and 30 minutes before baking
<b>Drying time</b>	Only one speed hardener is available for this product. Hard dry up to 6 hours (preferably overnight) apply slight heat if possible. Force dry 30-40 minutes at 60/70 degrees
<b>Using as a wet on wet</b>	To use as a wet on wet mix 4:1 10-20% P4 thinner and apply 1 single coat over bare metal. Bake for 30 minutes at 60 degrees and then allow to cool down. When fully cold lightly scotch or sand smooth and overcoat with P1 primer or MULTI-BASE/MULTI-CRYL.
<b>Handling</b>	Allow for up to a 1 hour cool down time before sanding otherwise primer may drag a little when sanding.

The information on the document is provided to the best of our knowledge and as a guide only and We are not liable for any problems that may arise from using this product. We have tested all our products with each other in laboratory conditions and have passed all testing. Any faults that may arise from miss use or using with other brands is done so at your own risk.