

MULTI-CLEAR 2K CLEARCOAT MMC1/1.5 - MMC1/7.5

Description:

This is a 2k Clearcoat which is a specially designed clear which has a higher than usual solids for an MS but uses an MS hardener for cost efficiency. This is a two-coat clear which features excellent gloss and levelling. This Clear has been designed for economy but yet giving great results. No more than 2 full coats should be applied as this can affect the overall gloss levels. **MULTI-FLEX** and **MULTI-SPEED** additives can be used with this clear separately but not together.

Preparation	The substrate should be prepared in a usual manner making sure that repairs are smooth. Waterbased or Solvent based paints can be used under this clearcoat. Panels and blend areas should not be sanded with less than P1000 or sanding marks may be visible. We recommend Multi-mix HS Clear for higher build.
Mixing Ratio	2:1 optional 5-10% thinner but best results are without thinner
Number of coats	2 Full coats
Flash off time	5 minute flash off time minimum between coats and before baking
Drying time	A range of hardeners are available for this clearcoat MMH1/ Standard for 30 minute bake MMH1/ Fast for 20-25 minute bake MMH1/ Extra fast for 15-20 minute bake
Handling	Allow for up to a 1 hour cool down time before sanding and polishing. This clearcoat is designed to be easy to polish for a few days before becoming more scratch resistant. This does not affect the Gloss levels over time

Completed on: 14/06/2020

The information on the document is provided to the best of our knowledge and as a guide only and We are not liable for any problems that may arise from using this product. We have tested all our products with each other in laboratory conditions and have passed all testing. Any faults that may arise from miss use or using with other brands is done so at your own risk.