

MULTI-PRIME 2K ETCH PRIMER MMP5/1 - MMP5/5

Description:

MULTI-PRIME 1K etch Primer is a Ready for use Direct to ferrous and non-ferrous metals. This primer is ready for use and will need stirring before use as it may settle. This is perfectly normal. It can be used as a Weld through primer if thinned up to 20% and one light coat is applied.

Available in Grey, black or white.

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| Preparation | The substrate should be prepared in a usual manner making sure that repairs are smooth. The substrates can be sanded or blasted before applying the etch primer. Do so within 4 hours of being in bare metal. This ensures that the metal is free from any moisture or any chance of corrosion occurring. Always wear gloves when handling bare metal! Sand with P180-P240 |
| Mixing Ratio | Ready for use but if viscosity needs adjusting use Multi-Thinner P4 |
| Spray Viscosity | 35-40 seconds |
| Number of coats | 1-2 light coats |
| Pot Life | n/a |
| Spray gun setup | 1.3/1.4 |
| Flash off time | 5-minute flash off time minimum between coats and 20 minutes before overcoating |
| Drying time | This can be air dried or force dried. If force drying, allow to flash off for 10 minutes before baking/force drying. |
| Handling | Allow for dry until matt. This can then be handled or overcoated. |
| VOC | 680g/litre |

Completed on: 27/06/2020

The information on the document is provided to the best of our knowledge and as a guide only and We are not liable for any problems that may arise from using this product. We have tested all our products with each other in laboratory conditions and have passed all testing. Any faults that may arise from miss use or using with other brands is done so at your own risk.