

MULTI-MIX[®]

ADVANCED TINTING SYSTEM

MULTI-PRIME 2K HIGH BUILD PRIMER MMP1/1.25 - MMP1/5

Description:

MULTI-PRIME 2K High Build Primer is a two-part primer which provides easy sanding and smooth application along with quick dry times. This can be used as a high build, surfacer and Wet on Wet primer depending on the mixing ratios and application methods. Spreading rate 6-7 m²/L Specific Gravity 1.65kg/l. Viscosity Din4 = 35-55 Seconds. VOC 2004/42/WE/IIB(c)(540) < 540

Preparation	Body filler should be prepared using the appropriate abrasive such as P120/P180 do not wet sand body filler or use waterbased degreaser on body filler before priming. Metal areas should be primed using etch primer.		
Hardener	Only use MMH1 hardeners		
Mixing Ratio	High Build Primer	Primer Surfacer	Wet on Wet
	Volume 4:1 10% Thinner	Volume 4:1 15% Thinner	Volume 4:1:1
Number of coats	2	2	1-2
Spray gun setup	1.6-1.8mm	1.4-1.6mm	1.3-1.4mm
Flash off time 20°	5-minute flash off time in between coats 15-minute flash off time after application of wet on wet		
Drying time	25 Minutes at 60 degrees oven temp 15 minutes infrared 120 minutes air dry at 20°		
Using as a wet on wet	This primer can be used as a Wet on Wet product. Follow the above recommended mixing and application instructions for best results. Nibbing the wet on wet with P500 to remove inclusions can be done. Please test a small area to make sure the primer has adequately flashed off long enough to be sanded.		
Handling	Allow the primer to cool down until fully cold before sanding		

Completed on: 13/12/2022

The information on the document is provided to the best of our knowledge and as a guide only and We are not liable for any problems that may arise from using this product. We have tested all our products with each other in laboratory conditions and have passed all testing. Any faults that may arise from miss use or using with other brands is done so at your own risk.