

MULTI-MIX[®]

ADVANCED TINTING SYSTEM

MULTI-CLEAR 2K MATT CLEARCOAT MMC1/1M – MMC1/1.5M

Description:

This is a 2K matt clearcoat that when mixed with different ratios can achieve different gloss levels depending what gloss level the paint wants to achieve. Gloss levels can be different depending on application and environment conditions. Follow the below to achieve best results

Preparation	The substrate should be prepared in a usual manner making sure that repairs are smooth. Waterbased or Solvent based paints can be used under this clearcoat. Panels and blend areas should not be sanded with less than P1000 or sanding marks may be visible.	
Mixing Ratio	<u>MS MMH1 Hardener</u> Matt 3:1 20% thinner Satin 2:1 20% Thinner	<u>HS MMH2 Hardener</u> Matt 4:1 20% Thinner Satin 3:1 20% Thinner
Number of coats	For full Dead matt finishes apply 1 Full coat and leave to flash off until matt and bake for the required time. 1 coat is sufficient due to not being able to be flat and polished. Apply 1 ¾ coat flash off until matt and then apply 1 full coat. Gloss level may be slightly glossier than step 1.	
Flash off time	ALWAYS flash off until matt between coats and before baking	
Viscosity	17-19 seconds DIN4 cup at room temperature	
Spraying	2.0 bar pressure 1.2 setup.	
Drying time	Follow hardener bake times	
Handling	Allow for up to a 1 hour cool down time before handling and building parts back together. YOU CANNOT POLISH THIS FINISH!	

COMPLIES TO CAT E OF THE VOC REGULATIONS SPECIAL COATINGS. VOC (2004/42/EC) 2004/42/IIB(e)(840)576
Clearcoat suitable for 18months after manufacture, use hardener within 30 days of opening

Completed on: 20/04/2022

The information on the document is provided to the best of our knowledge and as a guide only and We are not liable for any problems that may arise from using this product. We have tested all our products with each other in laboratory conditions and have passed all testing. Any faults that may arise from miss use or using with other brands is done so at your own risk.